

INEOS Absolac[®] 120 HR

Categories: Polymer; Thermoplastic; ABS Polymer; Acrylonitrile Butadiene Styrene (ABS), Impact Grade, Molded

Material Notes: High impact grade, Good flow

Physical Properties	Metric	English	Comments
Melt Flow	≥ 16 g/10 min @Load 10.0 kg, Temperature 220 °C	≥ 16 g/10 min @Load 22.0 lb, Temperature 428 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Izod Impact, Notched (ISO)	≥ 20.0 kJ/m ²	≥ 9.52 ft-lb/in ²	

Thermal Properties	Metric	English	Comments
Vicat Softening Point	101 °C @Load 5.10 kg	214 °F @Load 11.2 lb	120°C/h; ASTM D 1525

Optical Properties	Metric	English	Comments
Gloss	98 %	98 %	Specular Gloss, 60°; ASTM D 523