

BASF Ultramid® A3HG5

Ultramid A3HG5 is a 25% glass fiber reinforced injection molding PA66 grade.

Physical Properties	Metric	English	Comments
Density	1.32 g/cc	0.0477 lb/in ³	ISO 1183
Water Absorption	5.7 - 6.3 %	5.7 - 6.3 %	ISO 62
Moisture Absorption at Equilibrium	1.7 - 2.1 %	1.7 - 2.1 %	23°C/50% R.H.; ISO 62
Viscosity Number	145 cm ³ /g	1.45 dl/g	ISO 307
Linear Mold Shrinkage	0.0055 cm/cm	0.0055 in/in	

Melt Flow	66 g/10 min @Load 5.00 kg, Temperature 275 °C	66 g/10 min @Load 11.0 lb, Temperature 527 °F	ISO 1133
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Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	120 MPa	17400 psi	ISO 527
Elongation at Yield	6.0 %	6.0 %	ISO 527
Modulus of Elasticity	8.60 GPa	1250 ksi	ISO 527
Flexural Strength	260 MPa	37700 psi	ISO 178
Flexural Modulus	7.60 GPa	1100 ksi	ISO 178
Izod Impact, Notched (ISO)	9.50 kJ/m ²	4.52 ft-lb/in ²	ISO 180/A
Charpy Impact Unnotched	6.50 J/cm ²	30.9 ft-lb/in ²	ISO 179/1eU
	5.50 J/cm ² @Temperature -30.0 °C	26.2 ft-lb/in ² @Temperature -22.0 °F	ISO 179/1eU
Charpy Impact, Notched	1.20 J/cm ²	5.71 ft-lb/in ²	ISO 179/1eA
	0.900 J/cm ² @Temperature -30.0 °C	4.28 ft-lb/in ² @Temperature -22.0 °F	ISO 179/1eA

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	IEC 60093
Dielectric Constant	3.5 @Frequency 1e+6 Hz	3.5 @Frequency 1e+6 Hz	IEC 60250
Dissipation Factor	0.014 @Frequency 1e+6 Hz	0.014 @Frequency 1e+6 Hz	IEC 60250

Comparative Tracking Index	550 V	550 V	Test Solution A; IEC 60112
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